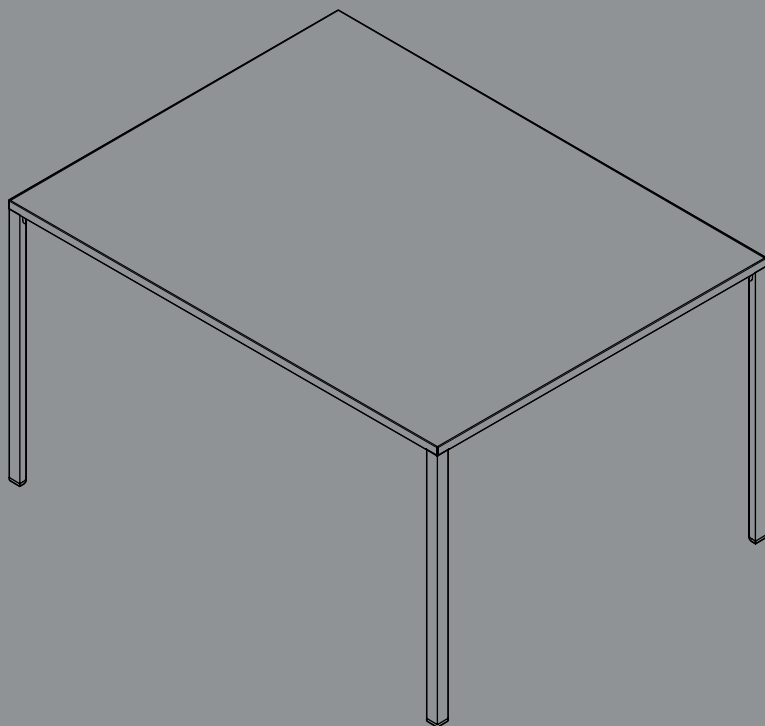


- INSTRUCTION MANUAL -

NEW ORDER

TABLE GROUP 1
1A, 2A



DESIGN BY STEFAN DIEZ

HAY

- TABLE OF CONTENTS -

TABLES

TABLE OVERVIEW	4
PARTS OVERVIEW	5
TABLE ASSEMBLY INSTRUCTIONS	6-13

CONNECTORS

TABLE WALL CONNECTOR INSTRUCTIONS	14-17
FRONT SHELF CONNECTOR INSTRUCTIONS	18-21
END SHELF CONNECTOR INSTRUCTIONS	22-25
END TRAY CONNECTOR INSTRUCTIONS	26-28

CABLE MANAGEMENT

CABLE TRAY INSTRUCTIONS	29-31
CABLE CLIP INSTRUCTIONS	32-33
CABLE GUIDE INSTRUCTIONS	34-35
WALL MOUNTING GUIDELINE	36
CARE AND MAINTENANCE	37

- TABLE OVERVIEW -

It is important to start by identifying your table model to ensure you follow the correct assembly instructions.

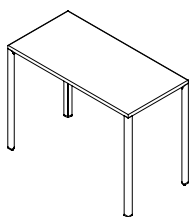


TABLE 1A
100x50

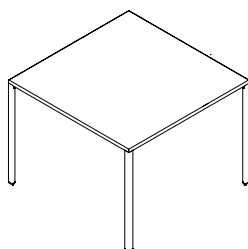
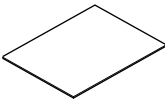


TABLE 2A
100x100

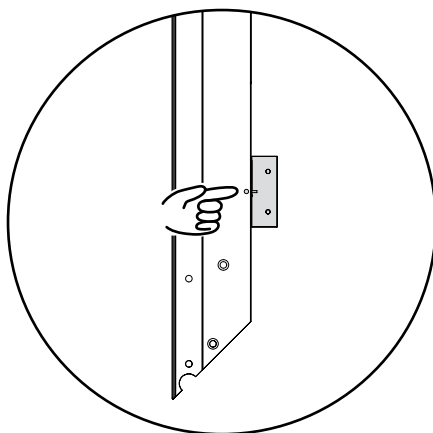
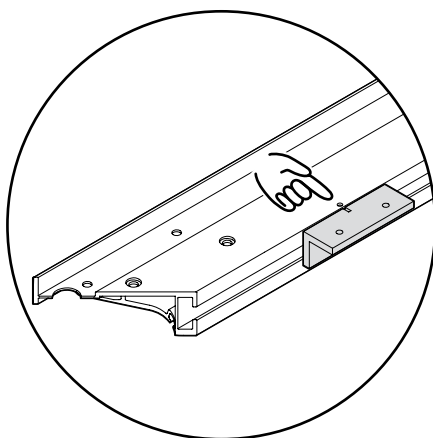
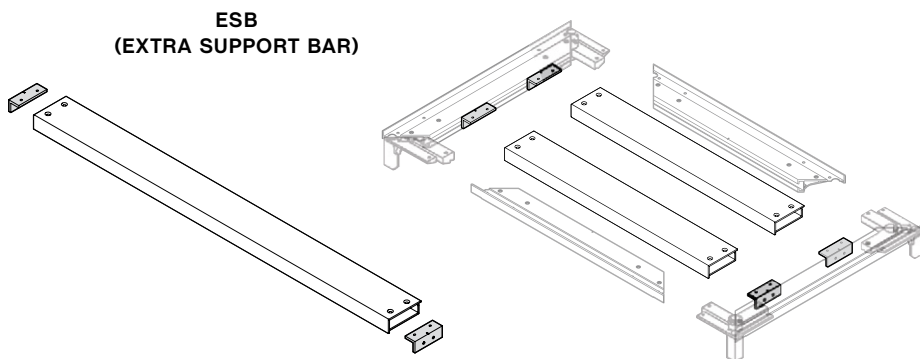
- PARTS -

TABLE		TABLE 1A	TABLE 2A
PART			
	A Corner knot *	x4	x4
	B Frame profile	x4	x4
	C Leg *	x4	x4
	D Tabletop	x1	x1
	4 Frame	x1	x1
	5 Tabletop	x1	x1
	6 Legs	x1	x1

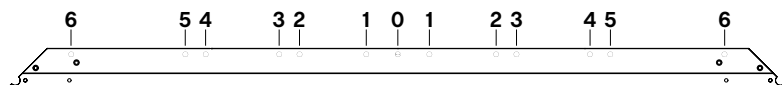
* Quantity of corner knots and legs depends on your table configuration.

- INFORMATION ON SUPPORT BARS -

The tables in this manual use extra support bars (ESB) to reinforce their construction. You will find information below on how to mount them and find their correct position.



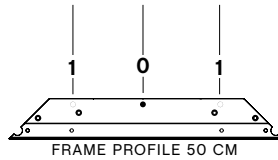
The small dotted markings on the table frame should align with the marks indicated on the support bar connector.



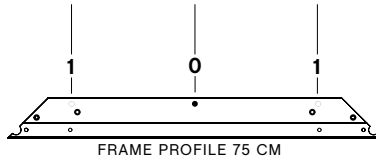
The markings on the table frame are not numbered, but counting outwards from the central mark (0) will guide you to the correct position for your support bar.

- SUPPORT BAR POSITIONS -

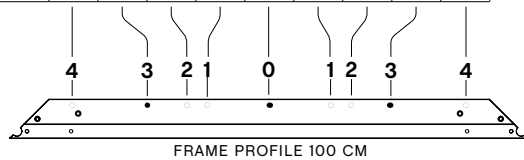
POSITION TABLE	1	0	1
TABLE 4A			



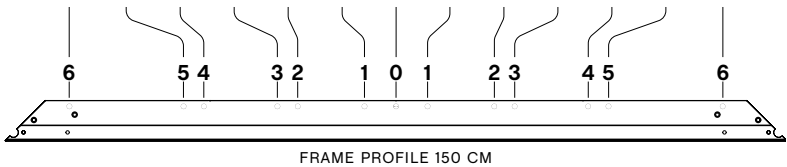
POSITION TABLE	1	0	1
TABLE 5A			



POSITION TABLE	4	3	2	1	0	1	2	3	4
TABLE 6A									
TABLE 8A									
TABLE 10A									
TABLE 11A									

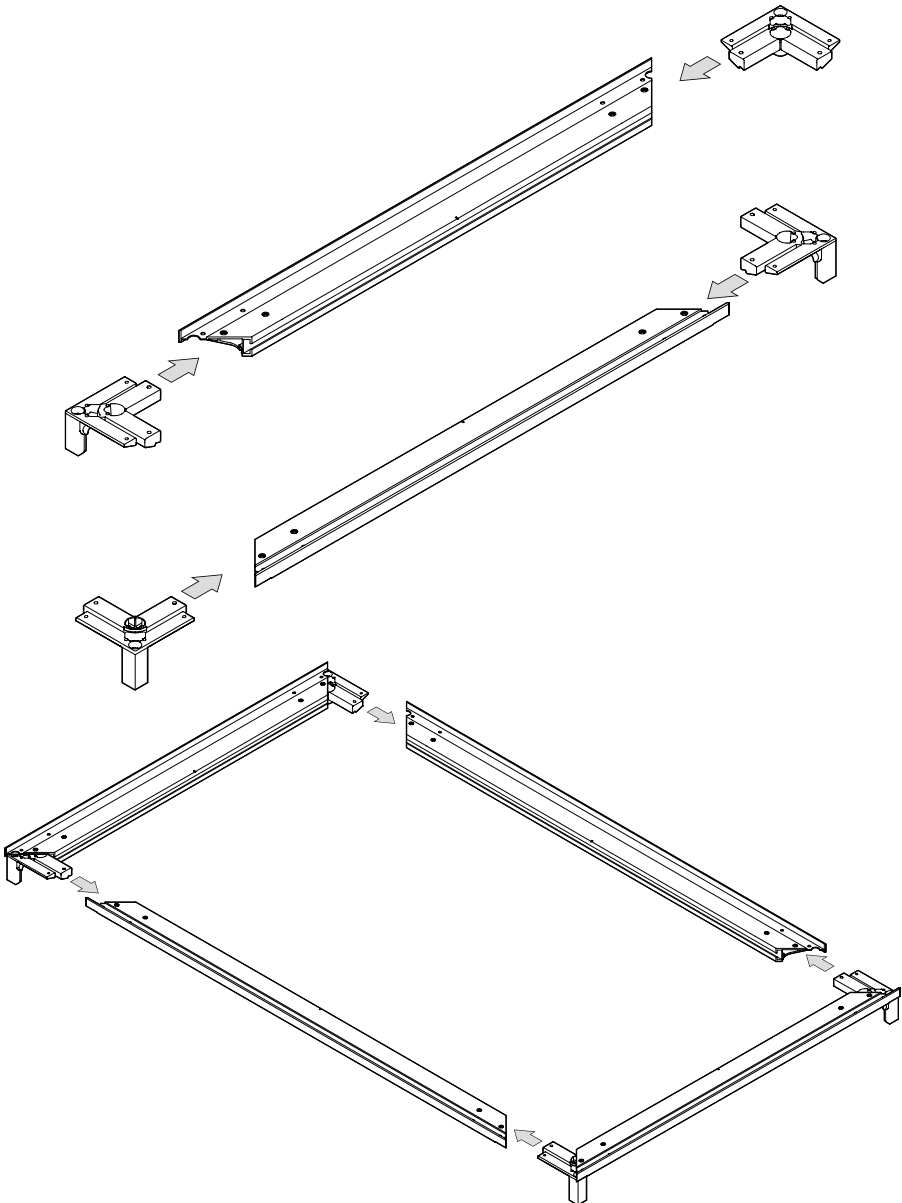


POSITION TABLE	6	5	4	3	2	1	0	1	2	3	4	5	6
TABLE 7A													
TABLE 9A													



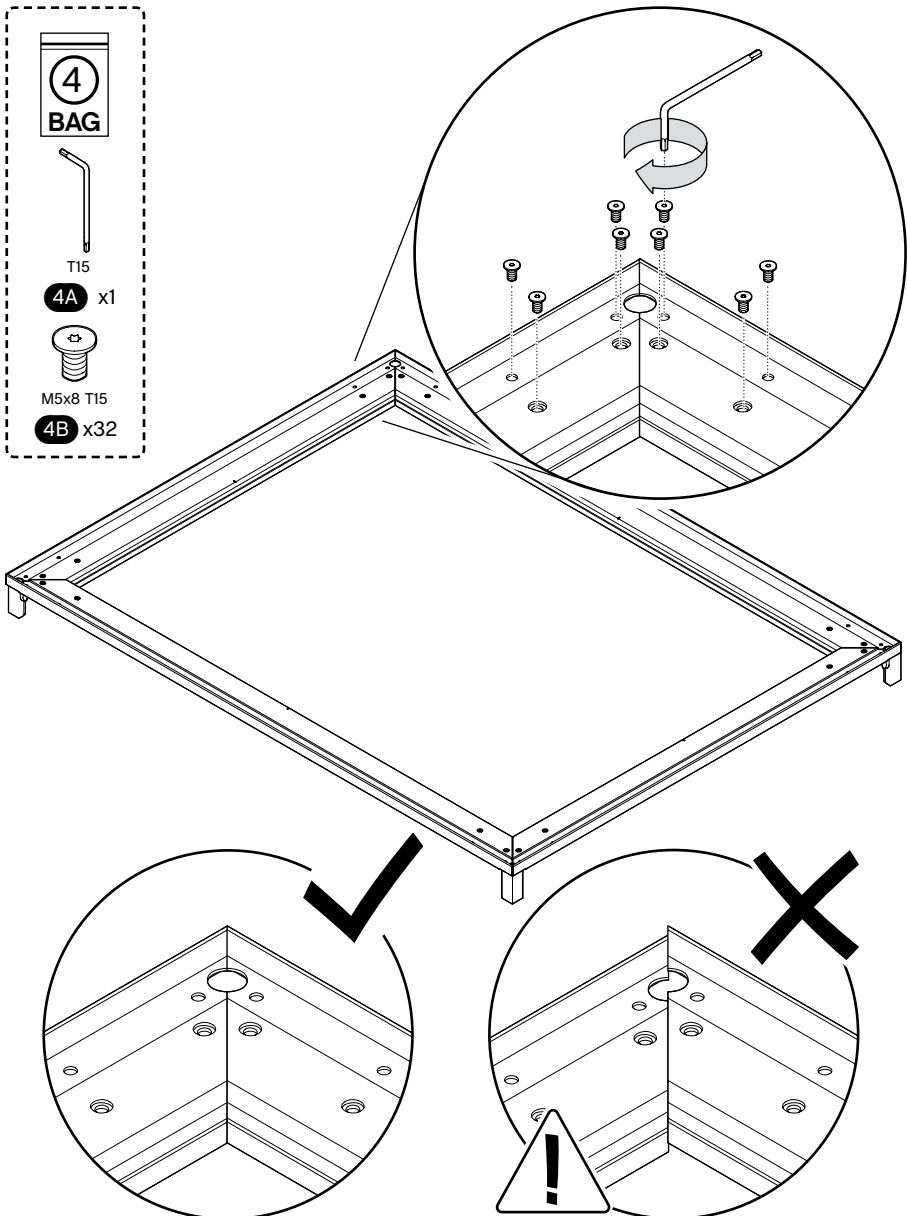
1.

Insert the corner knots **A** into the two shortest table frame profiles **B**. Then connect these with the two longest profiles to close the frame.



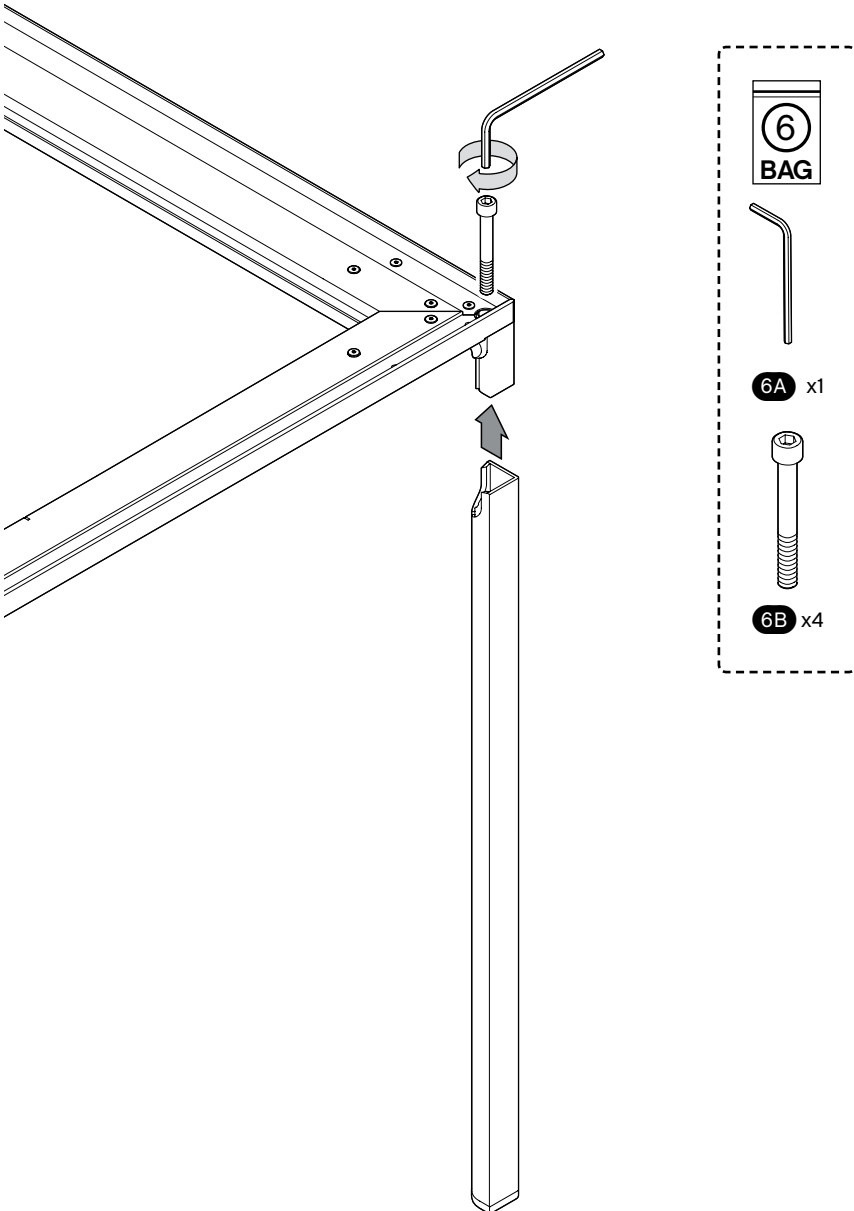
2.

Secure the frame with screws **4B** using tool **4A** in each corner.



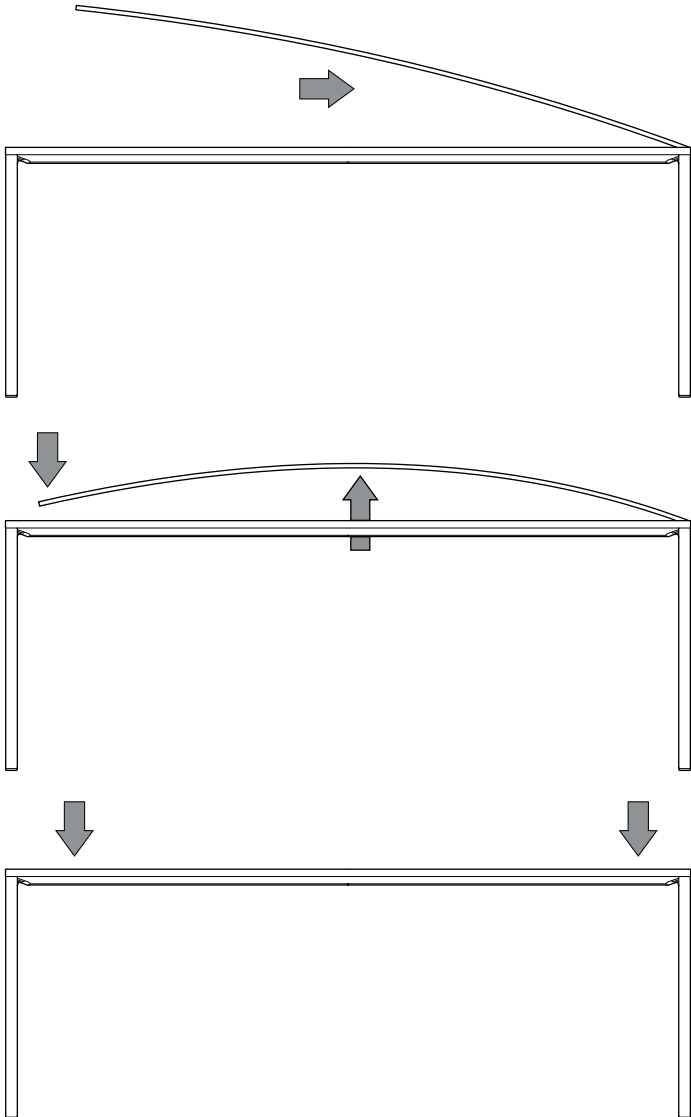
3.

Connect the legs **C** by threading it onto the tap of the corner knot.
Secure with screws **6B** using tool **6A**.



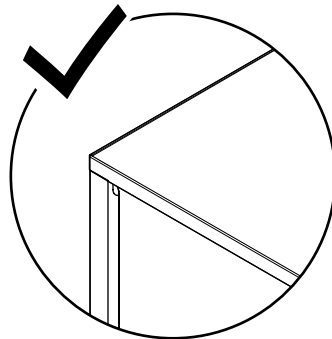
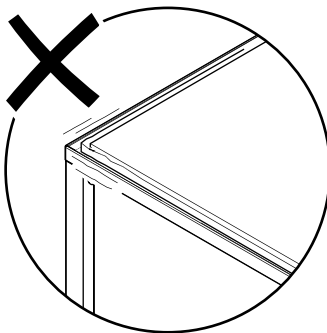
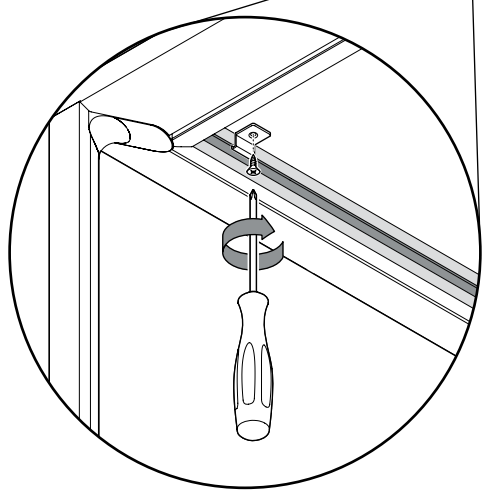
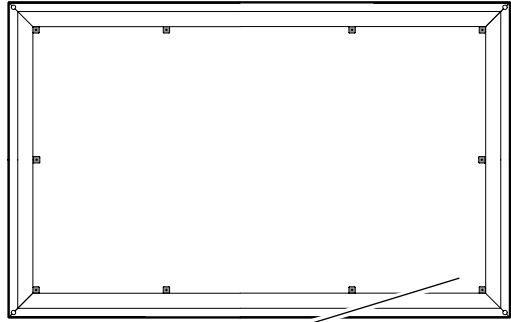
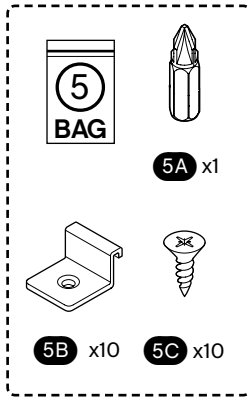
4.

Mount the tabletop **D** by inserting it into one of the short ends. While applying upwards pressure in the middle, push the other short end down into place.



5.

Fasten the tabletop **D** with the clips **5B** from underneath. Distribute the clips evenly.
Secure them with screws **5C** using tool **5A**.



6.

If the floor is uneven and the table is unstable, adjust the height of the feet until the table is stable.

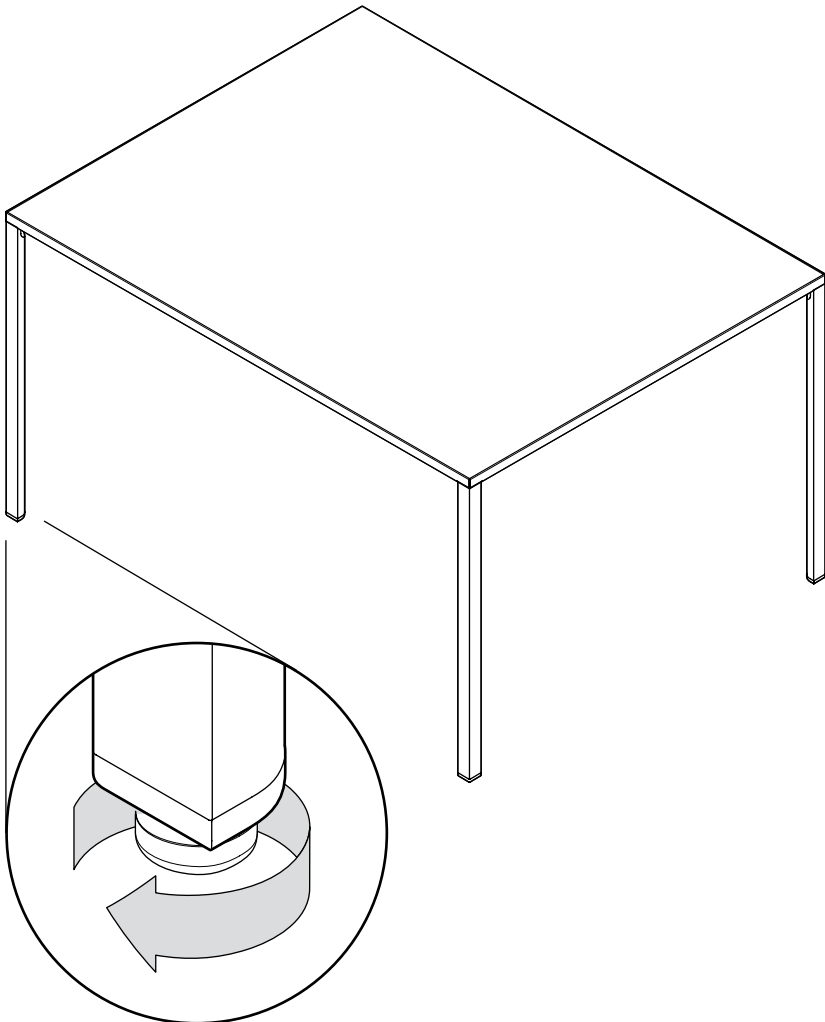
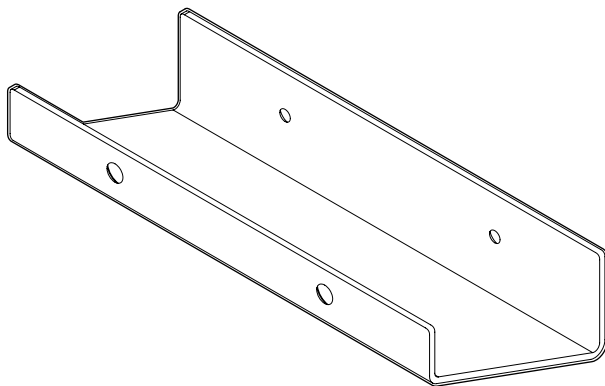
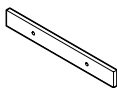


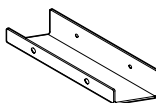
TABLE WALL CONNECTOR



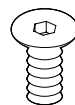
- PARTS -



A Connector x2



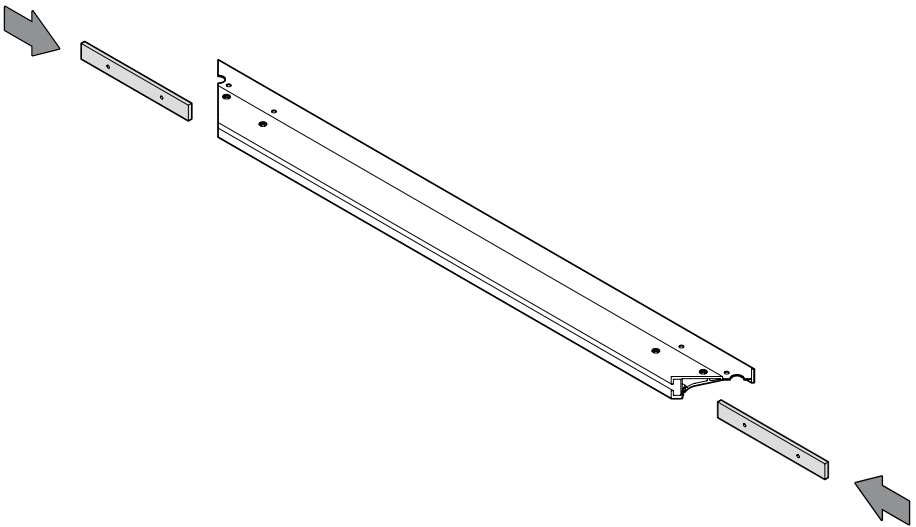
B Wall connector x2



C Screw x4

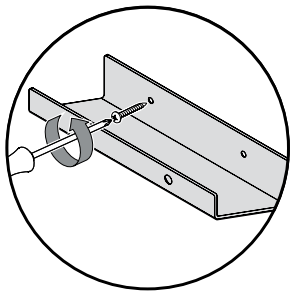
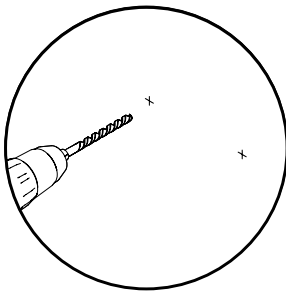
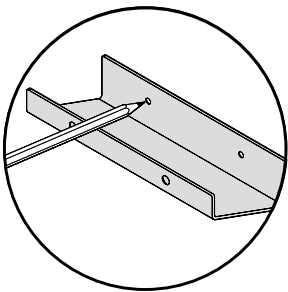
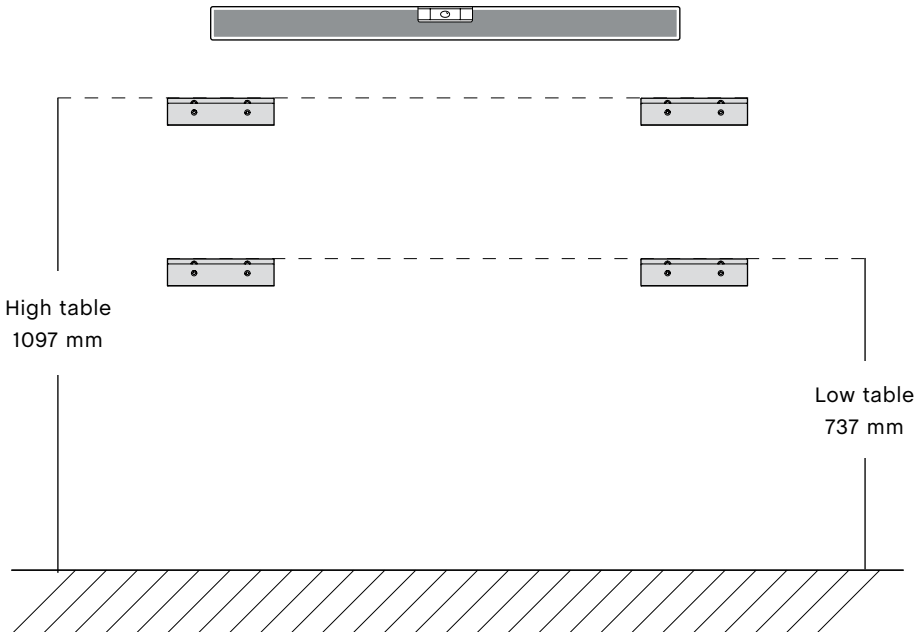
1.

Start by inserting the wall connectors **A** into the frame profile that is facing the wall.



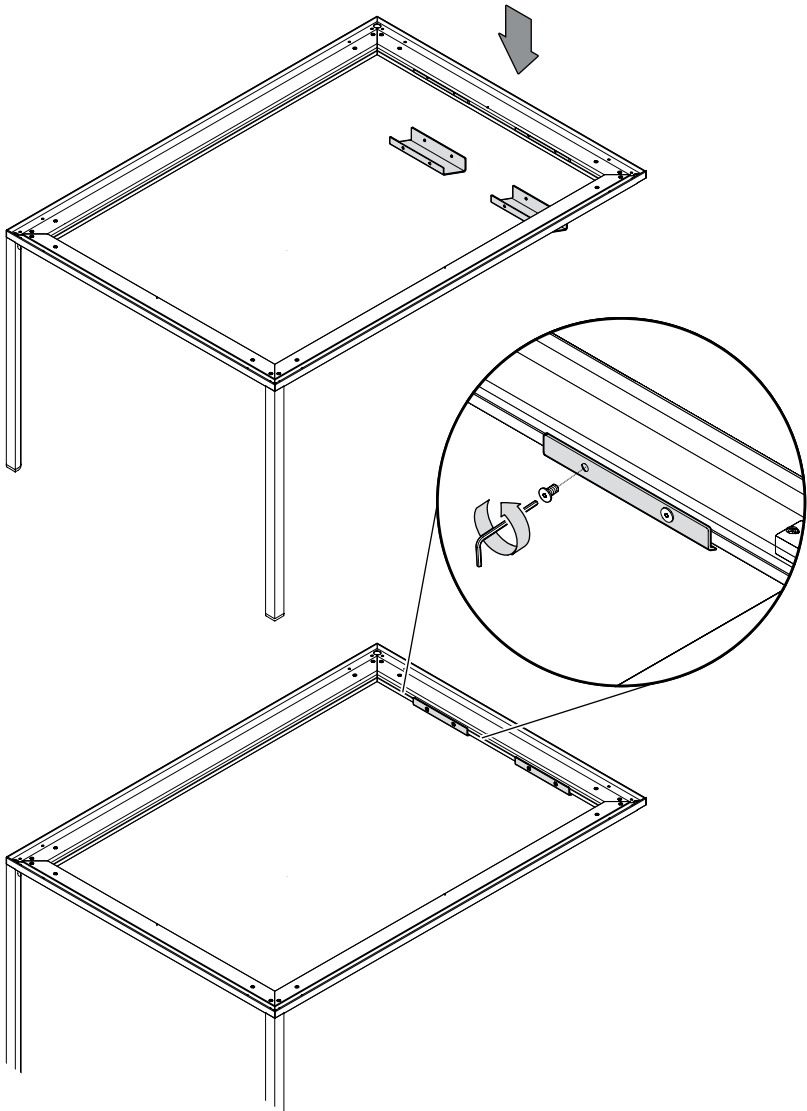
2.

Mark the placement for the wall connector **B** according to the height measurements below. Check that the holes are level and the connectors are fastened in a suitable and secure way before you start drilling (See page 43).

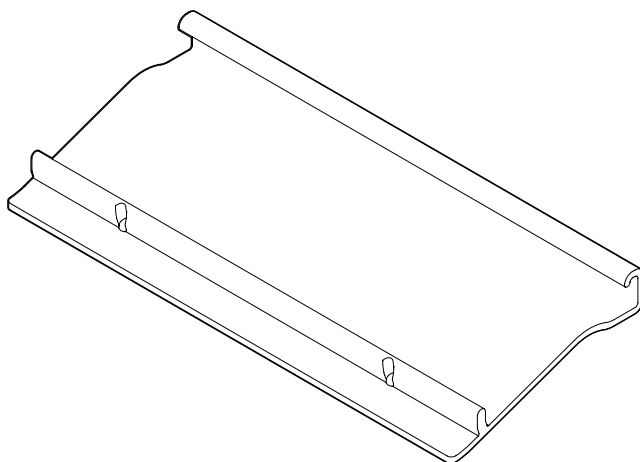


3.

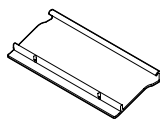
Mount the table from the top. Make sure that the connectors **A** are parallel to the wall connectors **B**. Screw the bracket into place using the 4 screws **C** and torx key. Finally mount the tabletop as described in the table instructions (page 13).



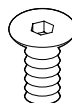
FRONT SHELF CONNECTOR



- PARTS -



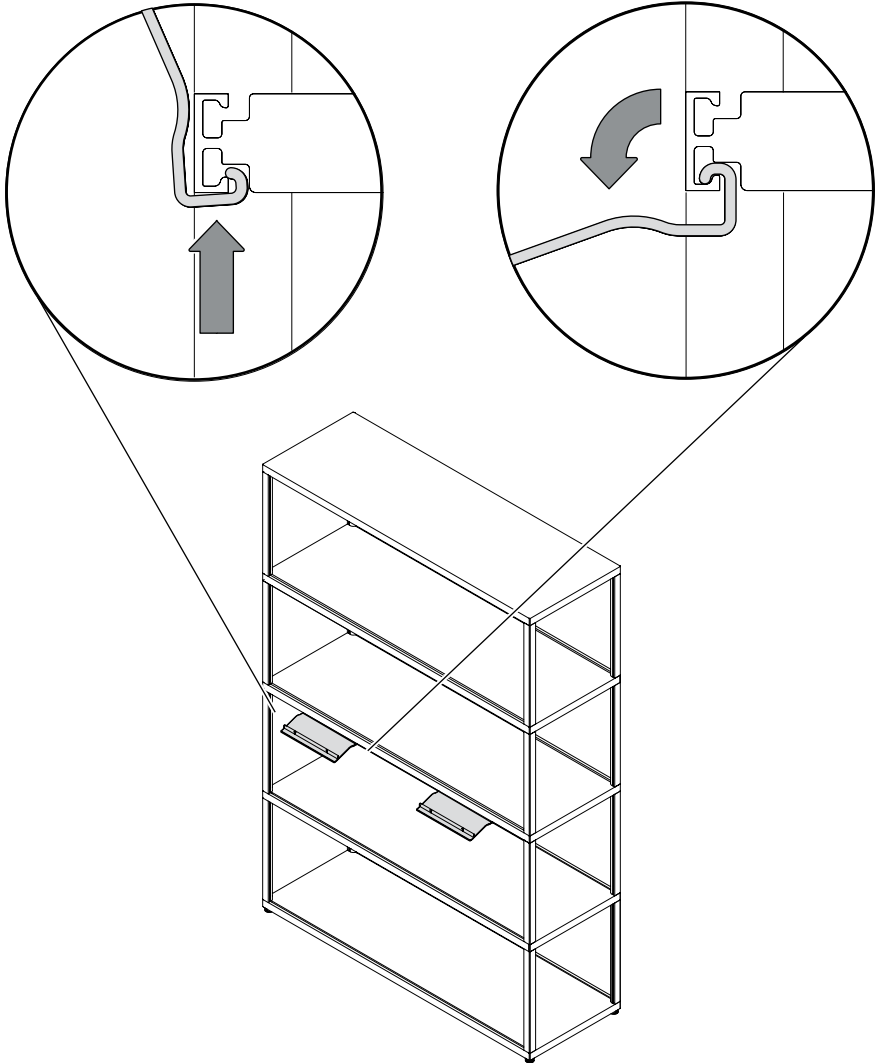
A Shelf connector x2



B Screw x4

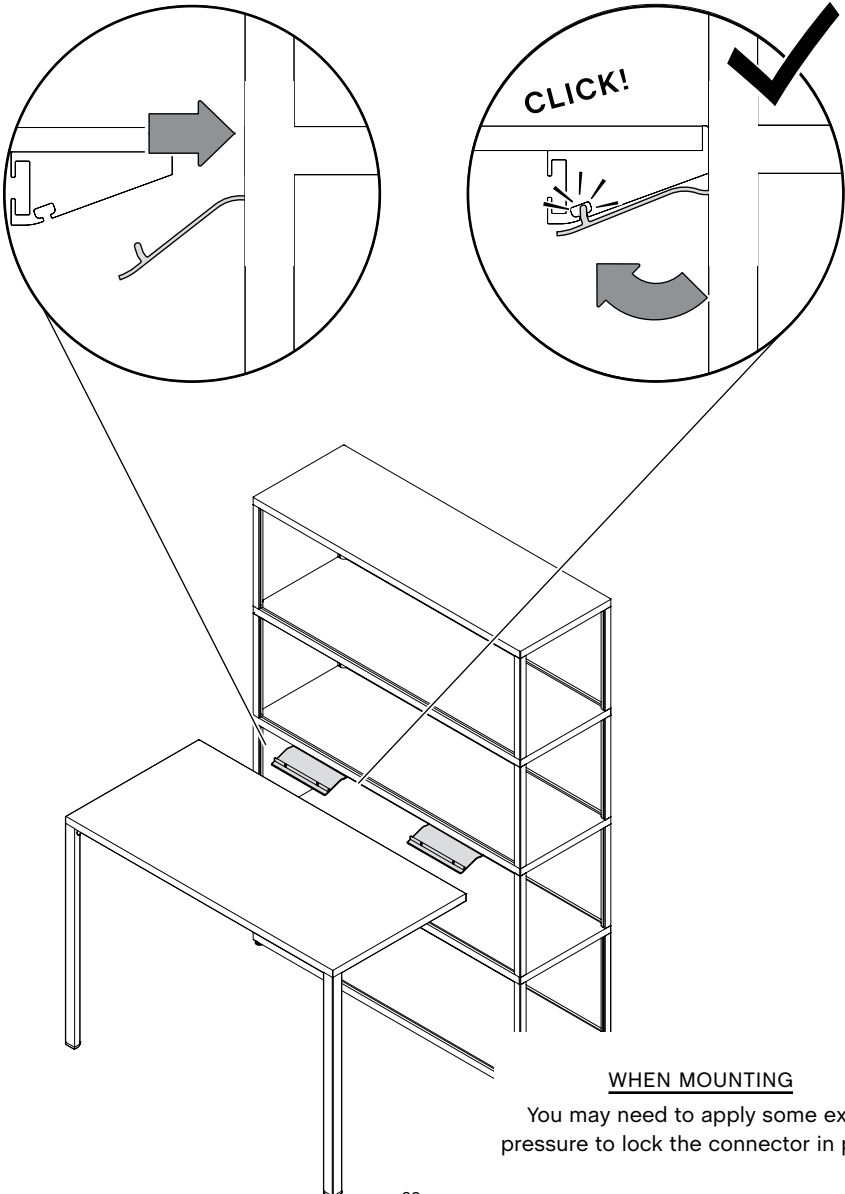
1.

Mount the shelf connectors **A** onto the groove on the bottom of the shelf.



2.

Connect the table from the front. Then connect the shelf connector **A** by angling it so that the profile locks into the groove at the bottom of the table frame, as illustrated below.

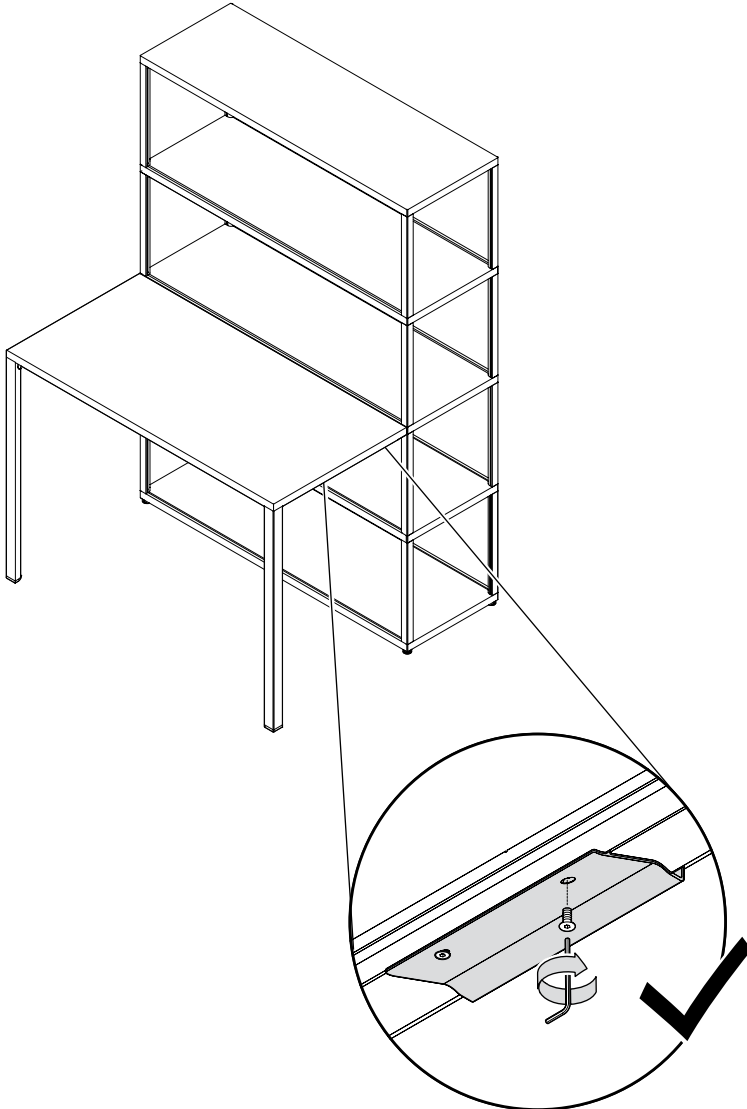


WHEN MOUNTING

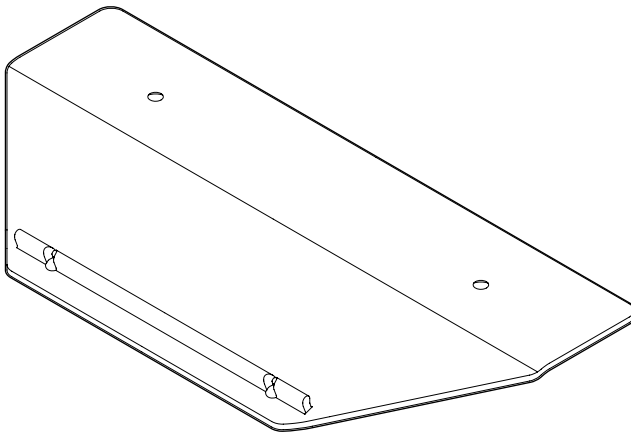
You may need to apply some extra pressure to lock the connector in place.

3.

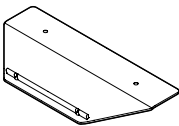
Finally, secure the connector from below with screws **B**.



END SHELF CONNECTOR



- PARTS -



A End shelf connector x1



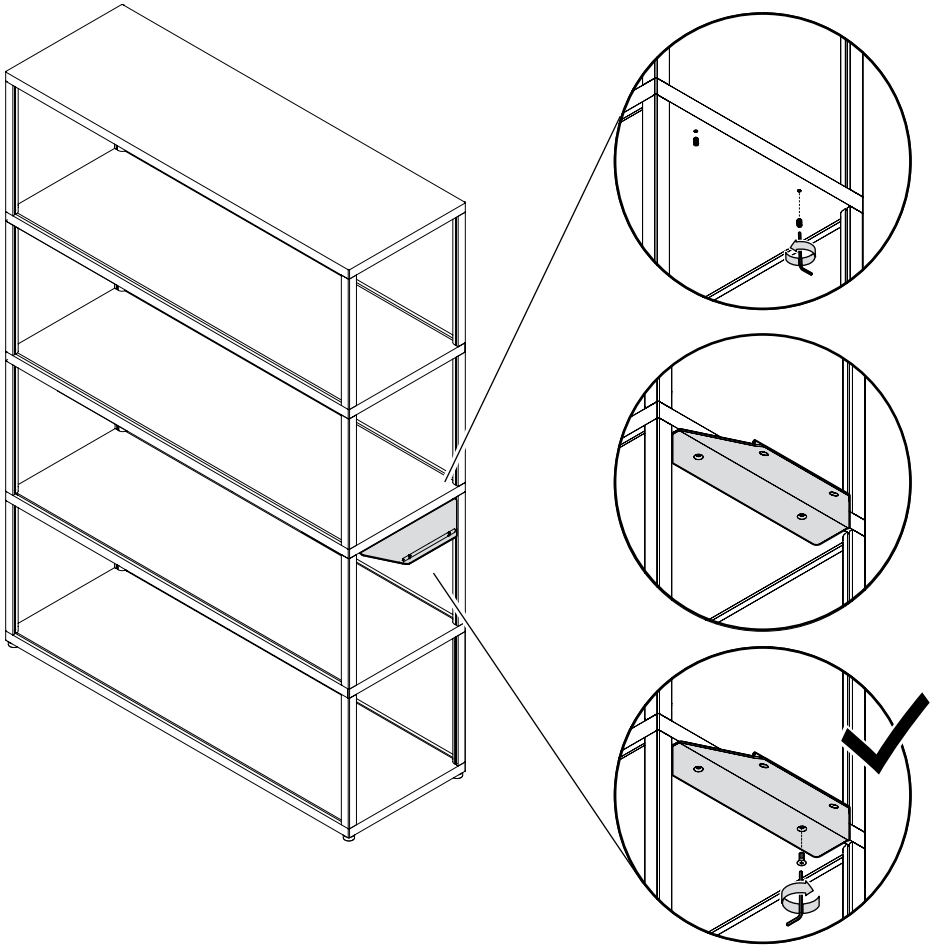
B Screw x2



C Screw x2

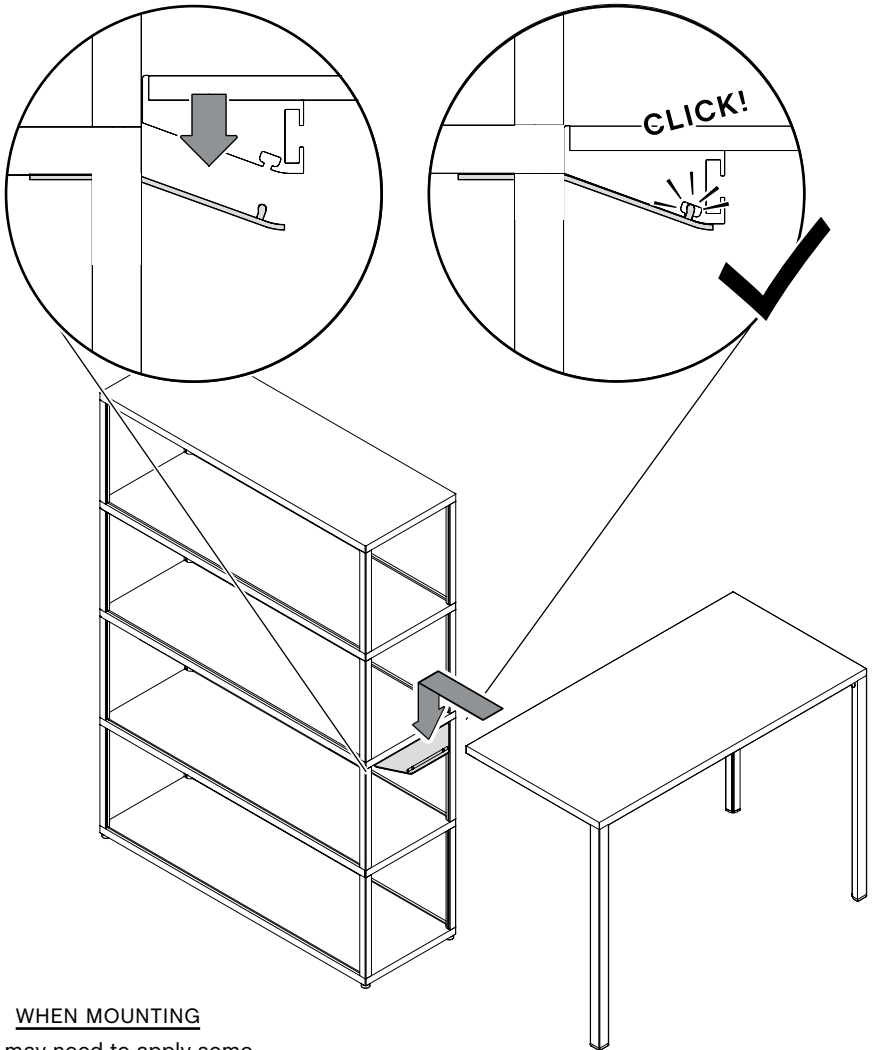
1.

Unscrew the 2 sets of screws on the underside of the shelf to which the table is to be mounted. Then mount the end shelf connector **A** with screws **B**.



2.

Connect the table from the top and make sure that the profile on the end shelf connector **A** locks into the groove on the bottom of the table frame, as illustrated below.

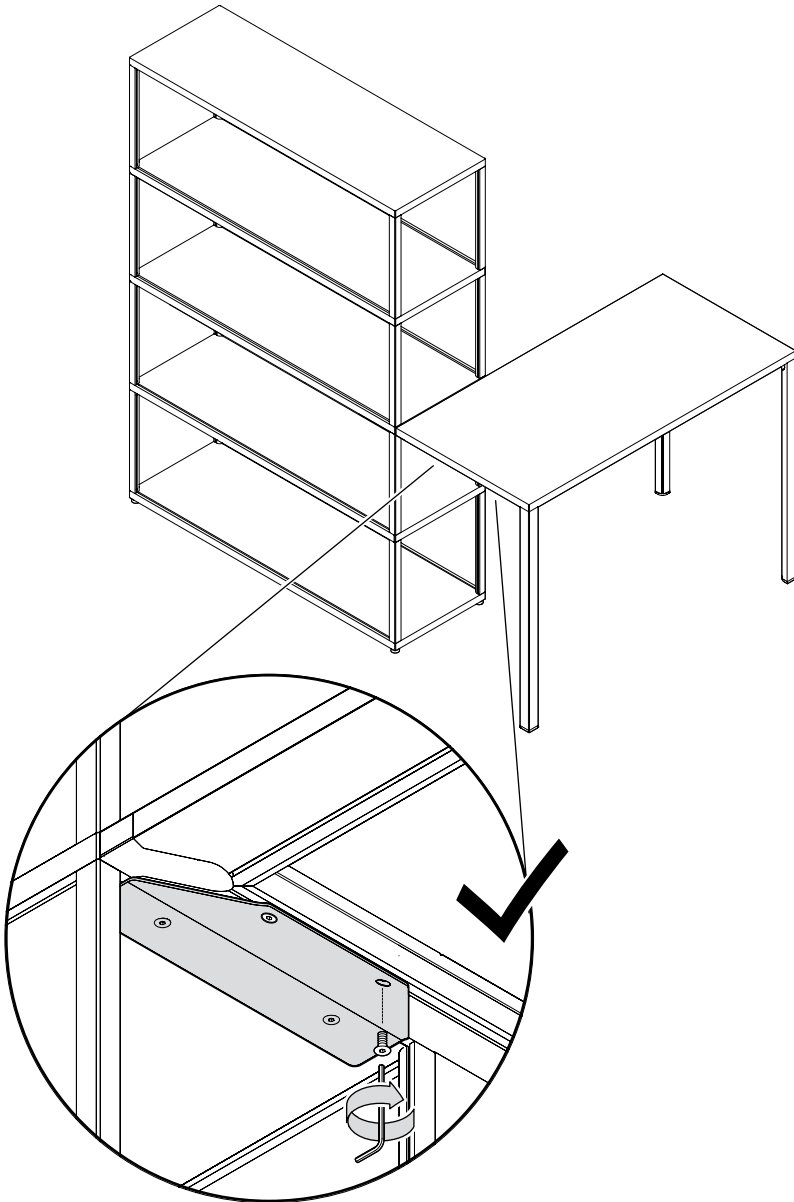


WHEN MOUNTING

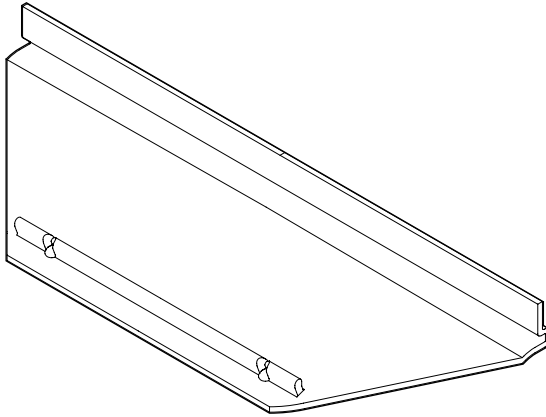
You may need to apply some extra pressure to lock the end shelf connector in place.

3.

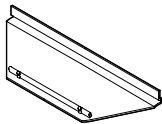
Finally, secure the end shelf connector from below with screws **C**.



END TRAY CONNECTOR



- PARTS -



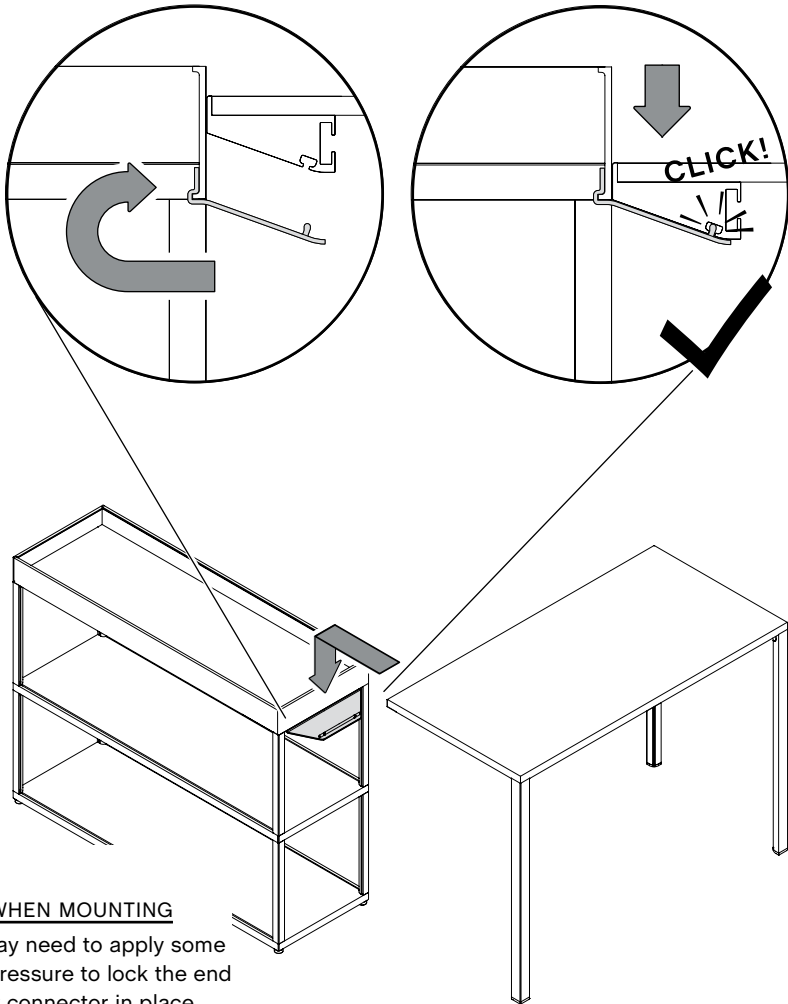
A End tray connector x1



B Screw x2

1.

Connect the table from the top and make sure that the profile on the end tray connector **A** locks into the groove at the bottom of the table frame, as illustrated below.

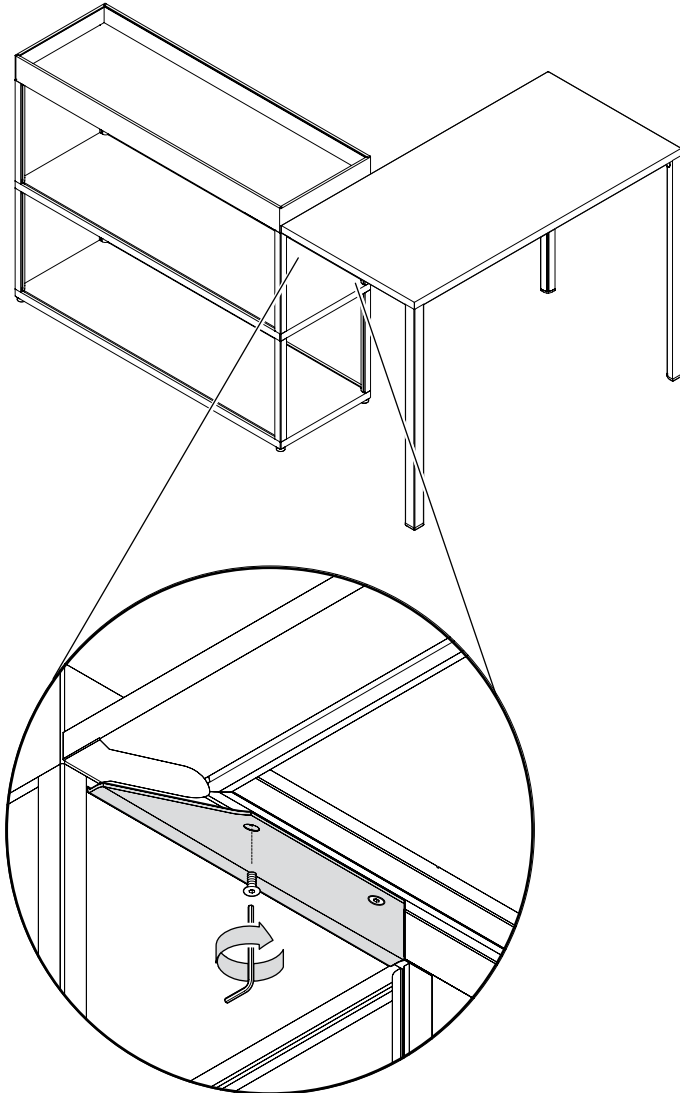


WHEN MOUNTING

You may need to apply some extra pressure to lock the end tray connector in place.

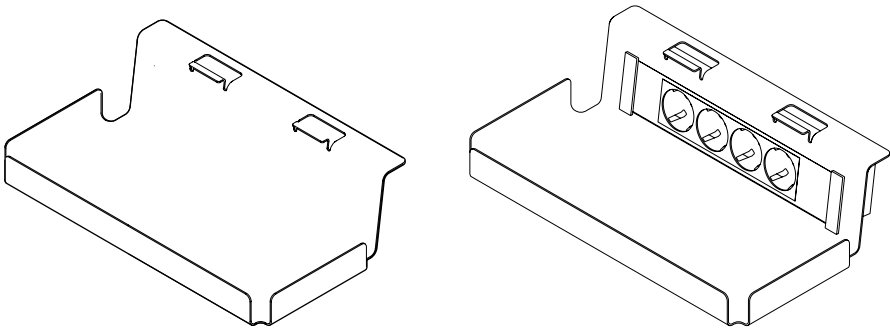
2.

Finally, secure the end tray connector **A** from below with screws **B**.

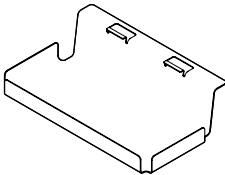


CABLE TRAY

WITH AND WITHOUT PLUG SOCKET



- PARTS -



A Tray



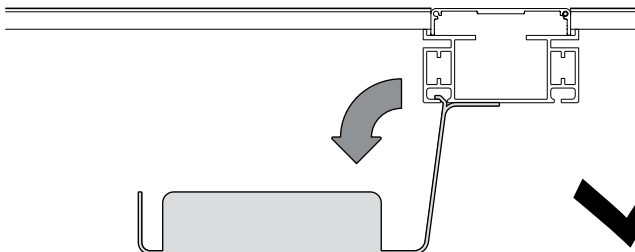
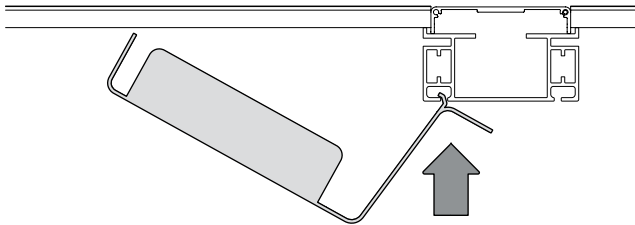
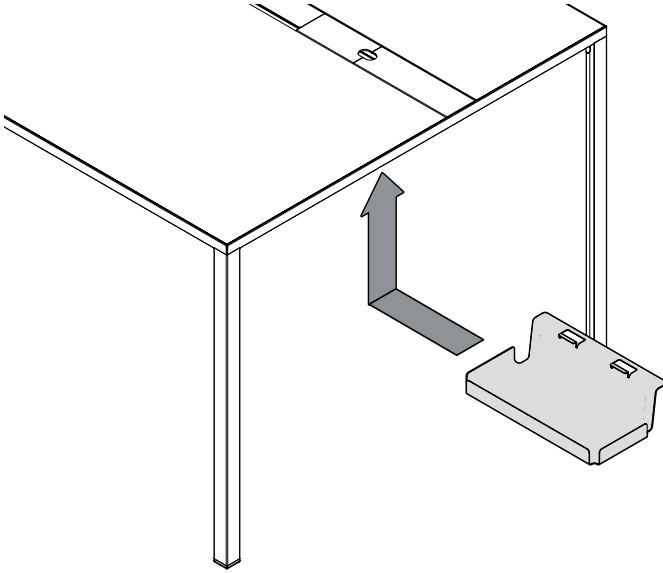
B Connector
(for plug socket)



C Screw x4
(for plug socket)

1.

Mount the tray **A** from the bottom by angling the tray and sliding the top profile into the groove on the table's support bar. Push the tray forward to lock it into place.

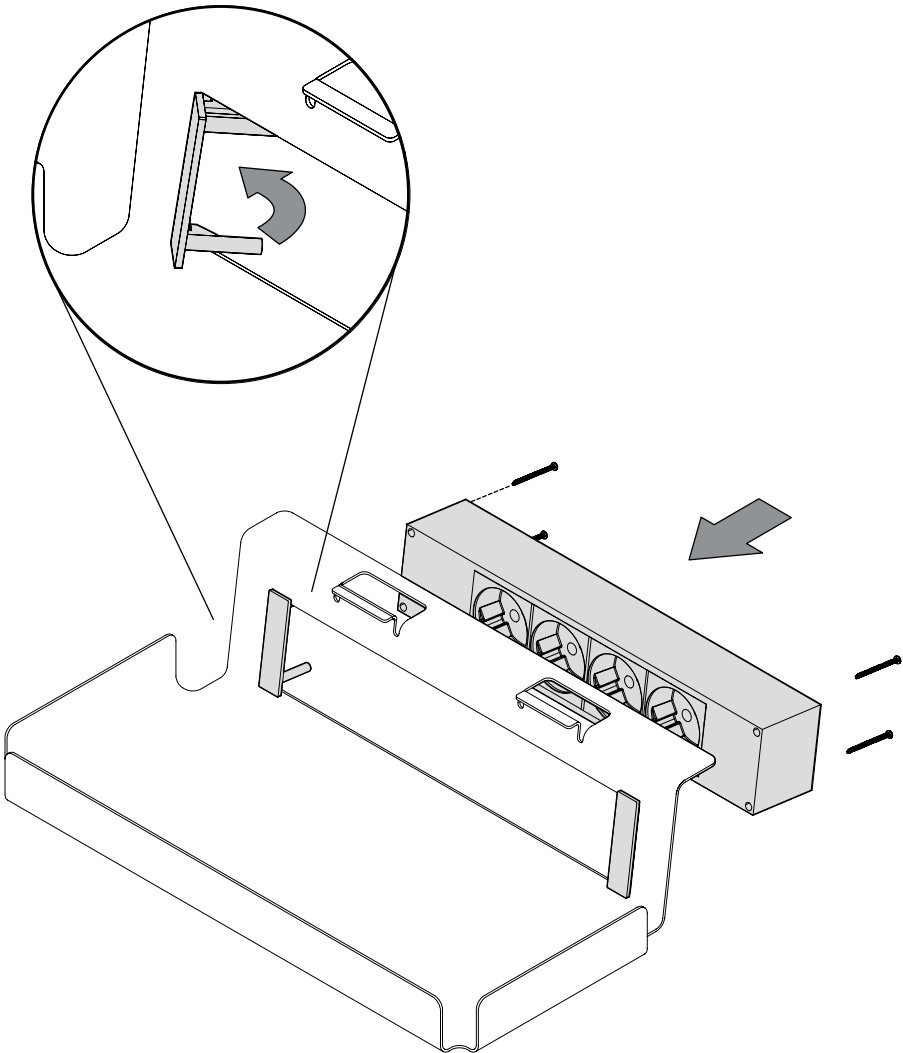


2.

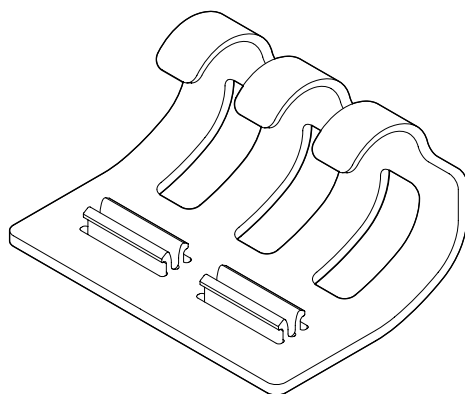
Mounting a STEP module (STEP trays only).

Mount the connectors **B** on each side, as illustrated below.

Finally, mount the STEP module and lock it into place with screws **C**.

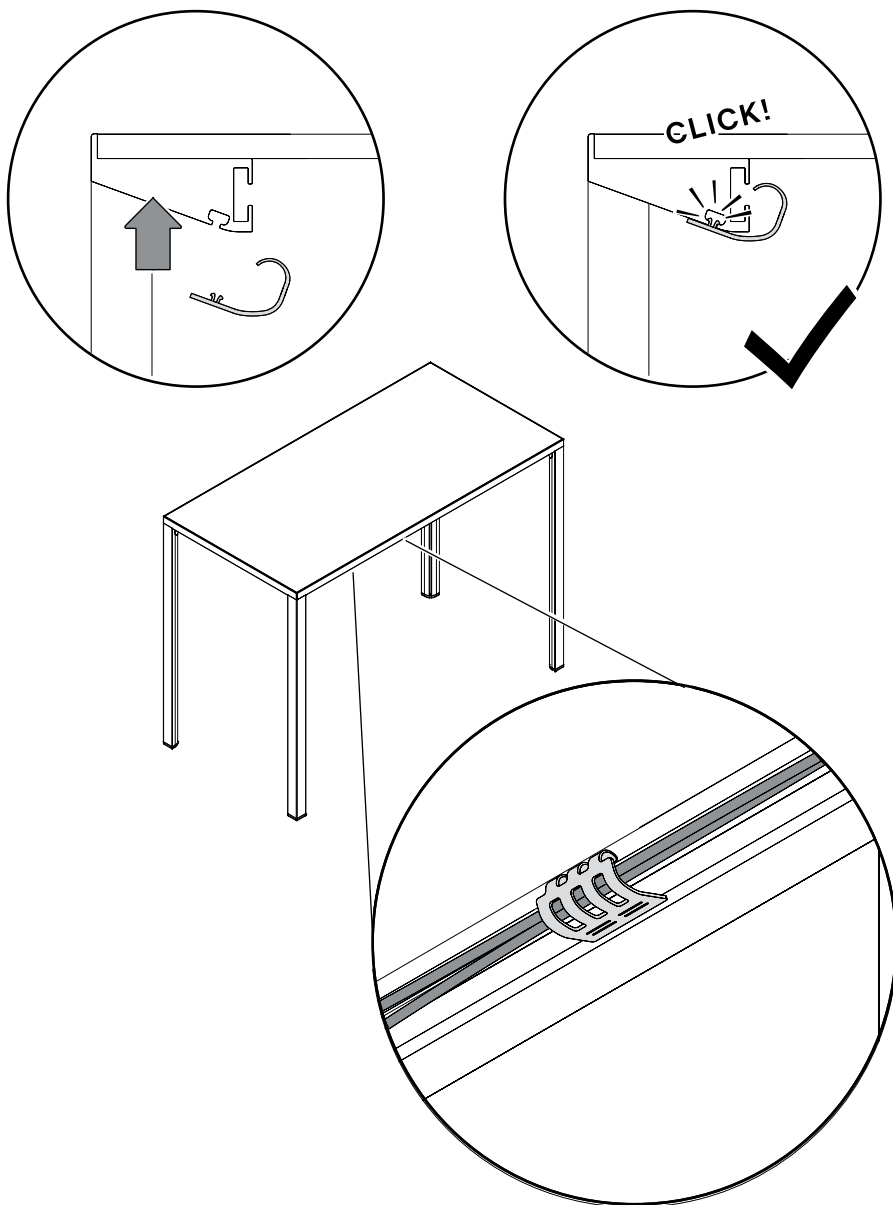


CABLE CLIP

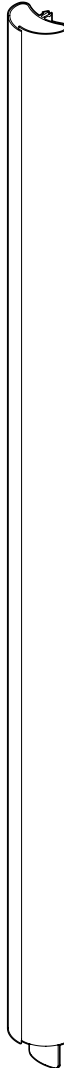


1.

Mount cable clips from below by clicking them into the groove on the table frame (or a support bar), as illustrated below.

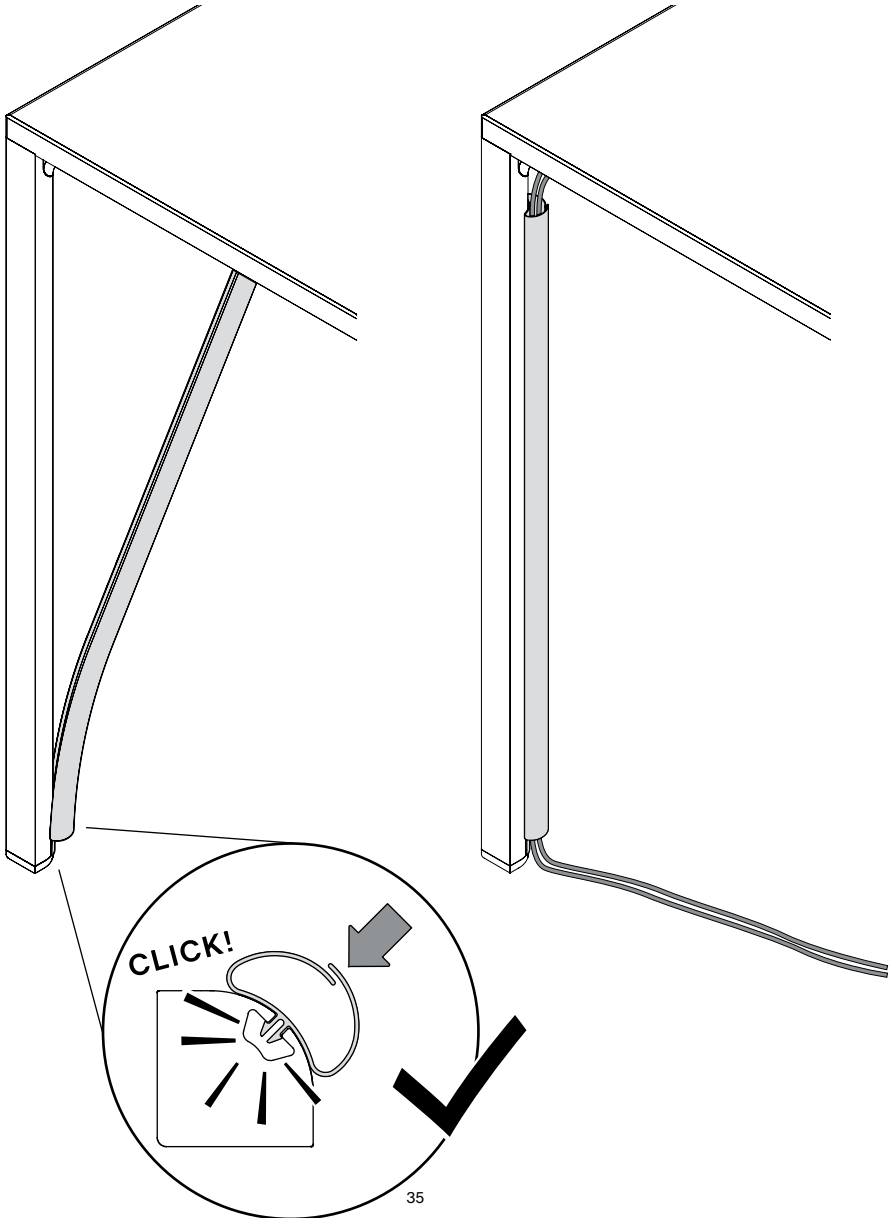


CABLE GUIDE

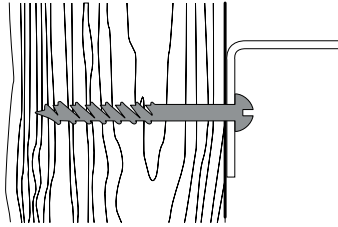


1.

Mount the cable guide by pressing it into the groove on the inside of the table leg, starting from the bottom. Insert the cables through the slits. To remove the guide, pull it out starting from the bottom flap.

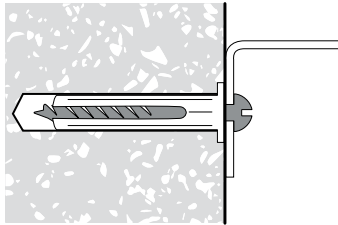


WALL MOUNTING



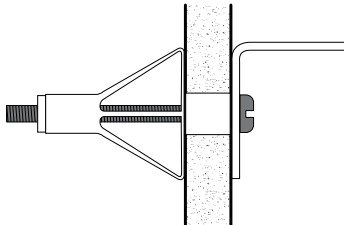
WOODEN WALLS

Use suitable wood screws.



CONCRETE OR BRICK WALLS

Use suitable screws and expansion plugs.



DRYWALL OR CHIPBOARD

Use suitable expanding bolts.

PLEASE NOTE

These are only intended as guidelines. The buyer is responsible for the wall's bearing capacity and for ensuring the correct mounting method is used.

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture.



Please find our Care & Maintenance
guide by scanning the QR code



You can find more relevant information
on New Order Table by scanning the
QR code

You can also find the same information here
hay.dk/downloads

Havnen 1 8700 Horsens Denmark
+45 3164 6000 / hay@hay.com

10/01/2023

HAY

ITEM NO. 850011



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